

COMPUTER AIDED DESIGNING AND MODELLING OF SPUR GEAR PAIRS HAVING NORMAL AND MODIFIED STRAIGHT TEETH

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The aim of this publication is to show the process of computer aided designing of the spur gear pairs having normal and modified straight teeth. For designing, the determination of the geometrical parameters is needed. Computer programs have been developed with which gear pairs having normal and modified teeth, with any arbitrary parameters can be analysed, designed and modelled. With these programs gear pairs having concrete geometry have been designed and CAD models have also been drawn to have further meshing, geometrical and TCA (Tooth Contact Analysis).

Keywords: spur gear having normal straight teeth, modified teeth, model, gear

1. Introduction

During machining of the tooth surfaces of the gear pair, tooth surfaces are cut by the tool base profile. The reference line of the tool can differ from the datum line, since the pitch circle of the gear can be rolled down not only on the datum line of the tool but any perpendicular pitch circles (Fig. 1) [5, 8].

If during cutting, the reference line of the tool does not overlap the datum line of the tool then we call it shifted cutter machining. The method can also

be called ‘addendum modification’ where the datum line of the tool is shifted outward the pitch circle of the generated gear wheel. The value of the shift is given as a function of the module (xm), where x is the so called profile shift coefficient. This (x) is positive if the base profile is shifted outward from the shaft, it is negative when the base profile is shifted towards the shaft [2, 5, 8]. If the profile shift coefficient is zero, then the reference line of the tool is the same as the datum line of the tool which touches the pitch circle of the gear. This wheel is called a spur gear having standard teeth [1, 2, 5, 8, 9].

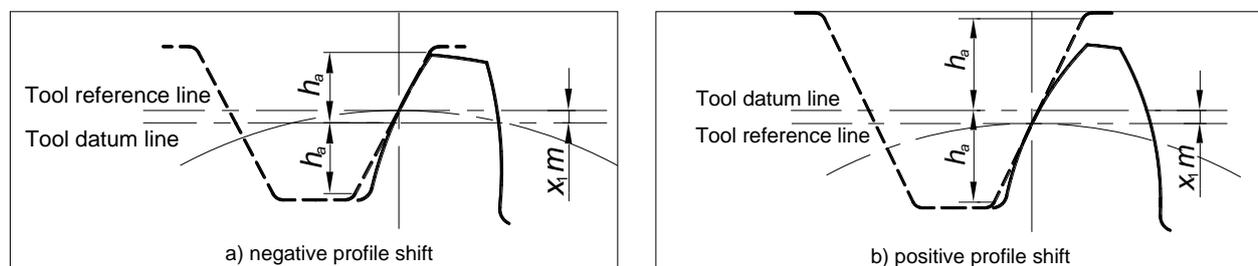


Fig. 1. Mating of the tool base profile with the tooth of the gear

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2. Designing spur gear pair having normal straight teeth

Profile shift is applied on the contact gears for designing the spur gear pair having normal straight tooth. In this case the meshing of the tooth of the mating gears is not along the pitch circle but along the working pitch circle (Fig. 2) [5, 8].

The m module is given, the z_1, z_2 number of teeth, α_0 base profile angle and α_g angle of contact. Correlations used for designing the gear pair based in Fig. 2 are the following [8]:

1. Pitch circle diameters (d_1, d_2):

$$d_{1,2} = z_{1,2} m \tag{1}$$

2. Involute base circle diameters (d_{b1}, d_{b2}):

$$d_{b1,2} = d_{1,2} \cos \alpha_0 \tag{2}$$

3. Working pitch circle diameters (d_{w1}, d_{w2}):

$$d_{w1,2} = d_{b1,2} / \cos \alpha_g \tag{3}$$

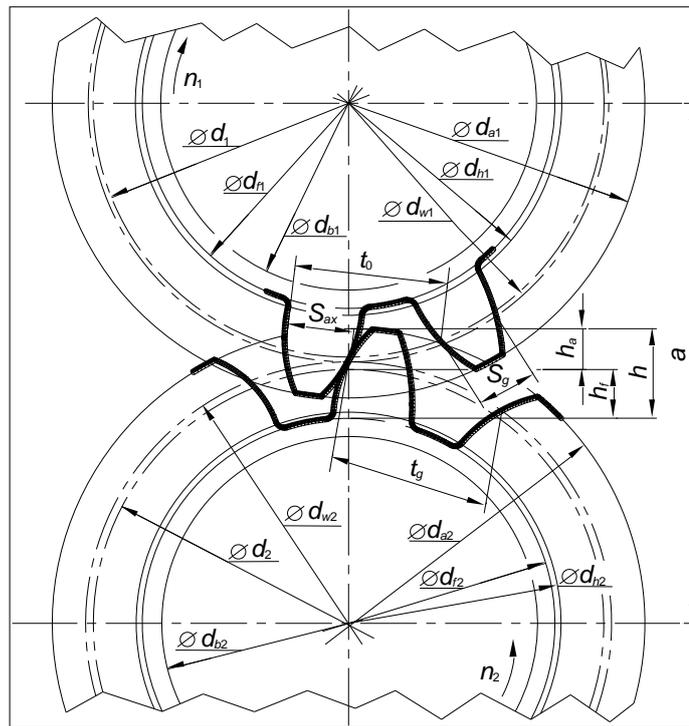


Fig. 2. The parameters of the spur gear pair having normal straight teeth

Table 1. Main parameters of the gear pair

Notation	Nomination	Notation	Nomination
d_1, d_2	Pitch circle diameter	h_f	Dedendum
d_{f1}, d_{f2}	Root circle diameter	h_a	Addendum
d_{a1}, d_{a2}	Tip circle diameter	h	Whole depth
d_{h1}, d_{h2}	Base circle diameter	t_g	Circular pitch
d_{w1}, d_{w2}	Working pitch circle diameter	S_{ax}	Tooth thickness
c	Bottom clearance	m	Module
h_w	Working depth	z	Number of teeth
a	Centre distance	j_s	Backlash
d_{b1}, d_{b2}	Involute base circle diameter	α_0	Base profile angle
t_g	Circular pitch along working pitch circle	S_g	Tooth thickness along working pitch circle

4. The sum of profile shift coefficients (Σx):

$$\Sigma x = x_1 + x_2 = [(1/2)(z_1 + z_2)][(\text{inv}\alpha_g - \text{inv}\alpha_0)/\text{tg}\alpha_0] \quad (4)$$

5. Centre distance (a):

$$a = (1/2) (d_{g1} + d_{g2}) \quad (5)$$

6. Standard centre distance (a_0):

$$a_0 = (1/2) (d_1 + d_2) \quad (6)$$

7. Centre distance larger than standard (y):

$$y = (1/m)(a - a_0) \quad (7)$$

8. Mutual working depth (h_w):

$$h_w = [2 - (\Sigma x - y)] \quad (8)$$

9. Addendum ($h_{a1,2}$):

$$h_{a1,2} = (1/2) h_k \quad (9)$$

10. Bottom clearance (c):

$$c = c^* m, \quad (10)$$

where $c^* = 0.25$

11. Dedendum (h_{f1}, h_{f2}):

$$h_{f1,2} = h_{a1,2} + c \quad (11)$$

12. Whole depth (h):

$$h_{1,2} = h_{a1,2} + h_{f1,2} \quad (12)$$

13. Circular pitch (t_0):

$$t_0 = m \pi \quad (13)$$

14. Circular pitch along working pitch circle (t_g):

$$t_g = (\cos \alpha_0 / \cos \alpha_g) t_0 \quad (14)$$

15. Tip circle diameter (d_{a1}, d_{a2}):

$$d_{a1,2} = d_{1,2} + 2 h_{a1,2} \quad (15)$$

16. Root circle diameter (d_{f1}, d_{f2}):

$$d_{f1,2} = d_{1,2} - 2 h_{f1,2} \quad (16)$$

17. Backlash (j):

$$j = (1/20) p \quad (17)$$

18. The x_1 profile shift coefficient:

$$x_1 = [(d_{g1}/2) - h_{f1}]/m - (1/2)z_1 + h_{f1}/m + c^* \quad (18)$$

19. The x_2 profile shift coefficient:

$$x_2 = \Sigma x - x_1 \quad (19)$$

20. Tooth thickness (S_{ax1}, S_{ax2}):

$$S_{ax1,2} = (1/2) t_0 + 2 x_{1,2} m \text{tg} \alpha_0 \quad (20)$$

21. Tooth thickness along working pitch circle (S_{g1}, S_{g2}):

$$S_{g1,2} = d_{g1,2} \left(\frac{S_{ax1,2}}{d_{1,2}} + \text{tg} \alpha_0 - \widehat{\alpha}_0 + \text{tg} \alpha_g + \widehat{\alpha}_g \right) \quad (21)$$

3. Designing of spur gear pair having modified straight teeth

The spur gear pairs having modified straight teeth are given as a borderline case when the spur gears mesh on the standard centre distance (a_0) but the teeth of the gears are made by profile shift. Due to this fact the gear wheels contact along the pitch circle and the addition of the profile shift coefficient is $x_1 + x_2 = 0$, that is $x_1 = -x_2$. If we modify the tooth on one of the gear wheels then with the same value but with different indication you should correct the other gear wheel as well (Fig. 3) [5, 8].

Table 1 contains the applied signs. The m module is given, z_1, z_2 number of teeth, α_0 base profile angle, f'_0 addendum coefficient, and x_1 profile shift coefficient. Correlations used for designing the gear pairs based on Fig. 3 are the following [8]:

1. Standard centre distance (a_0):

$$a_0 = (1/2)(z_1 + z_2)m \quad (22)$$

2. Addendum values of the gear wheels ($h_{a1, a2}$):

$$\begin{aligned} h_{a1} &= f'_0 m + x_1 m, \\ h_{a2} &= f'_0 m - x_1 m \end{aligned} \quad (23)$$

3. Bottom clearance (c):

$$c = c^* m, \quad (24)$$

where $c^* = 0.25$

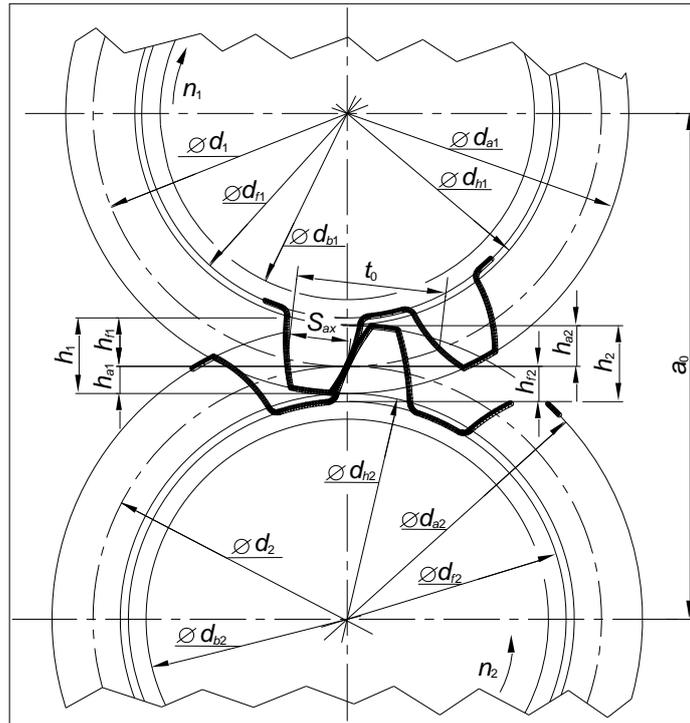


Fig. 3. Parameters of the spur gear pair having modified straight teeth

4. Dedendum (h_{f1}, h_{f2}):

$$h_{f1,2} = h_{a1,2} + c \quad (25)$$

5. Whole depth ($h_{1,2}$):

$$h_{1,2} = 2f_0' m + c \quad (26)$$

6. Circular pitch (t_0):

$$t_0 = m\pi \quad (27)$$

7. Backlash (j):

$$j = (1/20)p \quad (28)$$

8. Working depth (h_w):

$$h_w = 2f_0' m \quad (29)$$

9. Tooth thickness (S_{ax}):

$$S_{ax} = (1/2)t_0 - (1/2)j_s \quad (30)$$

10. Pitch circle diameters (d_1, d_2):

$$d_{1,2} = z_{1,2} m \quad (31)$$

11. Tip circle diameters (d_{a1}, d_{a2}):

$$d_{a1,2} = d_{1,2} + 2h_{a1,2} \quad (32)$$

12. Root circle diameters (d_{f1}, d_{f2}):

$$d_{f1,2} = d_{1,2} - 2h_{f1,2} \quad (33)$$

13. Involute base circle diameter (d_{b1}, d_{b2}):

$$d_{b1,2} = d_{1,2} \cos \alpha_0 \quad (34)$$

4. Mathematical modelling

For the modelling and contact analysis of the drive pair we draw the necessary coordinate system layout (Fig. 4) [1, 3, 4, 7].

The profile of the gear pair, i.e. the equation of the involute of a circle, in $K_{1R}(x_{1R}, y_{1R})$ coordinate system (Fig. 4):

$$\left. \begin{aligned} x_{1R} &= \frac{d_{ak1}}{2} \cdot (\cos \beta + \beta \sin \beta) \\ y_{1R} &= \frac{d_{ak1}}{2} \cdot (\sin \beta - \beta \cos \beta) \end{aligned} \right\} \quad (35)$$

We are looking for the tooth curve connected to K_{2R} that mates with $\vec{r}_{1R} = \vec{r}_{1R}(\beta)$ tooth curve. We use the fact that the 2 teeth surfaces during moving are

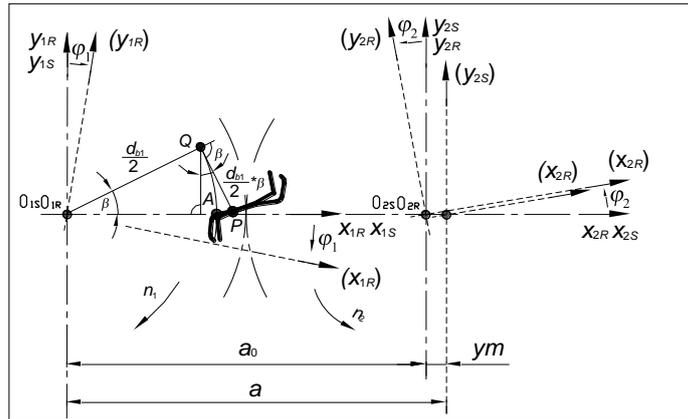


Fig. 4. The coordinate system used for modelling the contact analysis of the gear pair

overlapping each other and if we take into consideration the following correlation:

$$\varphi_2 = i_{21} \varphi_1, \quad (36)$$

then we can state that the overlapping movement can be described with a movement parameter (φ_1) [3, 4, 7]. The transformation matrix between K_{1R} and K_{2R} rotating coordinate systems is the following:

$$M_{2R,1R} = \begin{bmatrix} \cos \varphi_2 \cos \varphi_1 & \cos \varphi_2 \sin \varphi_1 & -a(-ym) \cos \varphi_2 \\ -\sin \varphi_2 \sin \varphi_1 & +\sin \varphi_2 \cos \varphi_1 & \\ \sin \varphi_2 \cos \varphi_1 & -\sin \varphi_2 \sin \varphi_1 & a(-ym) \sin \varphi_2 \\ +\sin \varphi_1 \cos \varphi_2 & +\cos \varphi_2 \cos \varphi_1 & \\ 0 & 0 & 1 \end{bmatrix}. \quad (37)$$

On the tooth surfaces of the contact members, as a contact line on overlapping surfaces, it can be described by solving both the contact equation – which expresses the I. Law of Contact

$$\vec{n}_{1R} \vec{v}_{1R}^{(12)} = \vec{n}_{2R} \vec{v}_{2R}^{(12)} = \vec{n} \vec{v}^{(12)} = 0 \quad (38)$$

and the vector-scalar function which expresses the tooth surface (Fig. 4) [3, 4, 7].

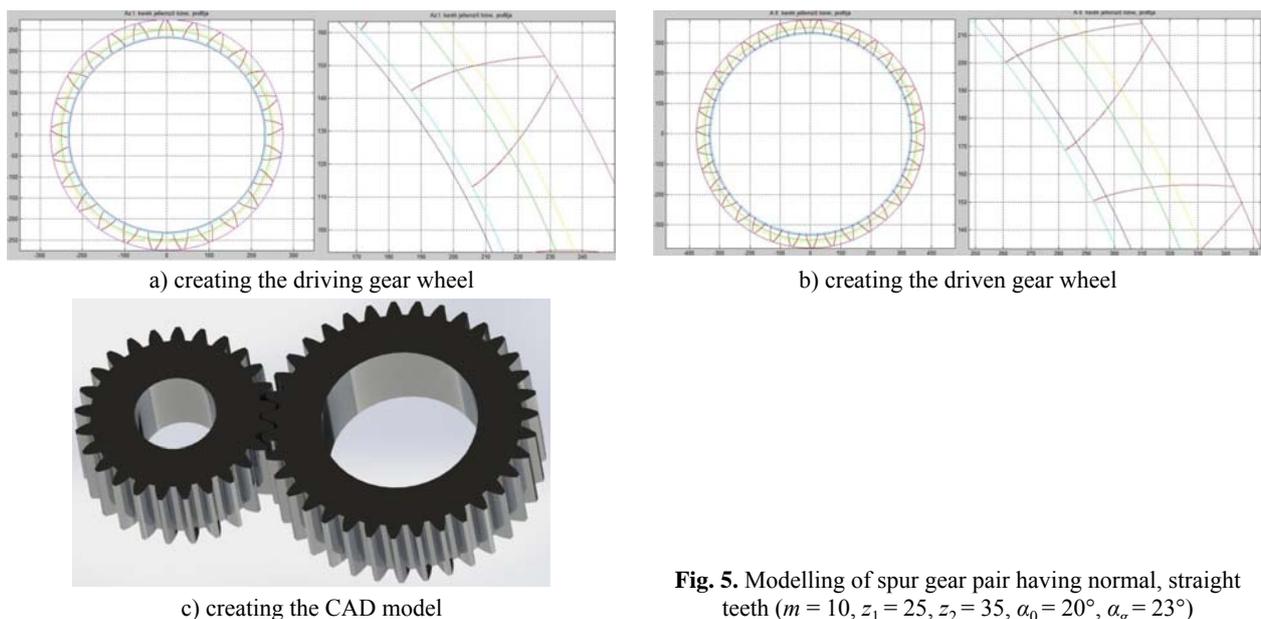


Fig. 5. Modelling of spur gear pair having normal, straight teeth ($m = 10, z_1 = 25, z_2 = 35, \alpha_0 = 20^\circ, \alpha_g = 23^\circ$)

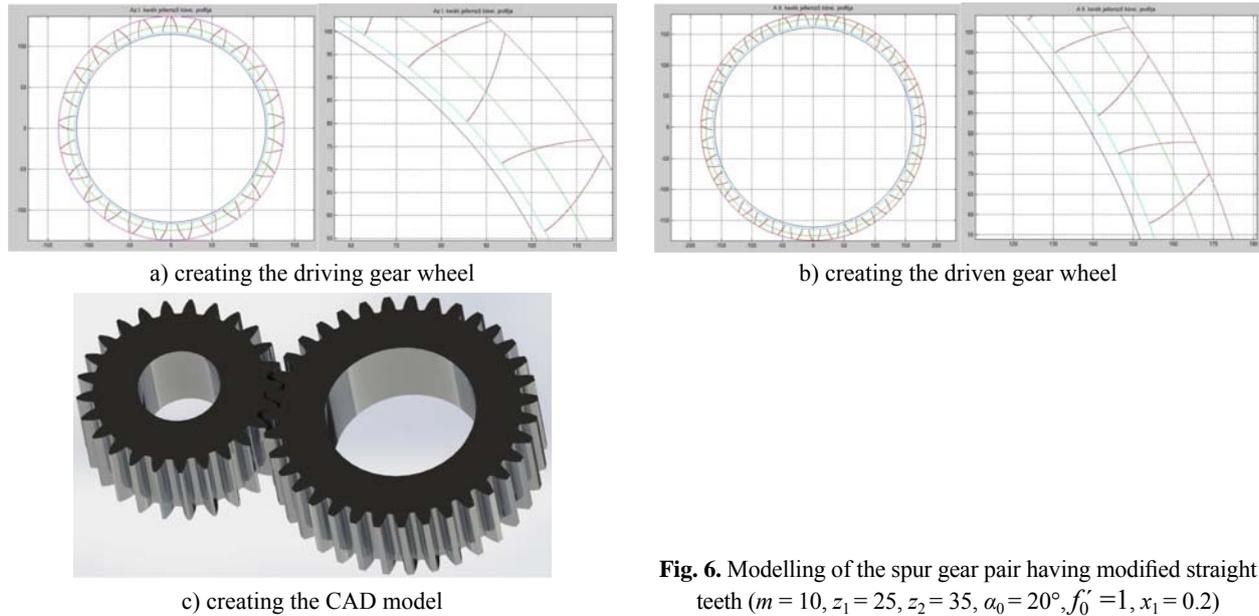


Fig. 6. Modelling of the spur gear pair having modified straight teeth ($m = 10$, $z_1 = 25$, $z_2 = 35$, $\alpha_0 = 20^\circ$, $f_0' = 1$, $x_1 = 0.2$)

The equations of the tooth surfaces of the second member, created as the overlapping surface of the contact line group in K_{2R} coordinate system are the following [3, 4, 7]:

$$\left. \begin{aligned} \vec{n}_{1R} \vec{v}_{1R}^{(12)} &= 0, \\ \vec{r}_{1R} &= \vec{r}_{1R}(\beta), \\ \vec{r}_{2R} &= M_{2R,1R} \vec{r}_{1R}, \end{aligned} \right\} \quad (39)$$

where the equation of the normal vector is:

$$\left. \begin{aligned} n_{1R} &= \frac{d_{ak1}}{2} \beta \cos \beta, \\ n_{1R} &= \frac{d_{ak1}}{2} \beta \sin \beta. \end{aligned} \right\} \quad (40)$$

5. Modelling by computer

With the help of the mathematical correlations mentioned above, computer programs were developed for designing the spur gear pairs having normal and modified teeth. The program calculates the significant parameters of the drive pair (centre distance, typical circles etc.) and it draws the gear wheels. The profile points of the wheel can be saved in **txt** file format and can be imported into 3D engineering design software (Figs 5 and 6).

The interpolating, B spline surface is matched to the given profile points [6]. From the involute tooth we made body elements by extruding, which is modelled along a circumference of a given wheel appropriate for the number of teeth (Fig. 5c and 6c).

6. Summary

Geometrical correlations have been shown for designing the spur gear pairs having normal and modified straight teeth. The tooth surface of the driven gear wheel mating the driver gear has been determined by direct kinematic method.

For designing and modelling of the gear pairs computer programs have been created. The softwares calculate the dimensions of the gear pairs from the input data and they draw the model of the gear pairs.

By importing the involute profile curve points into 3D designing program and match the points with the interpolating, B spline surface, the CAD model of the drive pair has been created. This process has been applied for modelling drive pairs having concrete geometry.

With the help of our gear designing softwares – by changing the input data – any kind of geometrical spur gear pairs having standard, normal and modified straight teeth can be designed then modelled. With the use of the CAD models further contact-, geometrical- and TCA analyses can be made.

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